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The publication in the *holztechnologie* shall be exclusive. Your articles should not be published elsewhere.

Please send your scripts directly to the editorial department, preferably by e-mail to:

annett.jopien@ihd-dresden.de

otherwise by mail to:

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Composing and Delivering of the Script

Preferably, the *articles* should be original scientific articles. Per issue, max. two *review articles* labelled "review" are admissible. **Presentation and transfer of the results** should be at the focus of attention.

The *articles* shall preferably be composed in German based on new German Orthography. Per issue, max. two *articles* in English are admissible. Their length should be 2-6 printed pages. This equals 6,000-18,000 characters plus 2-10 figures.

Please use the MS Word style sheet *holztechnologie.dotx* (download from www.holztechnologie.de) to minimise our editing effort. The *figures* should be sent as **separate files** by e-mail or digitally (on CD or DVD) by mail. Additionally, a text file with figures included may be sent in. After publication, the script and data carriers remain with the editorial department.

Text

Please format the files acc. to style sheet *holztechnologie.dotx*: MS Word or ASCII, 1.5-line spacing, Arial 12 (about 1,800 characters/page).

Together with the script, a **summary** of max. 15 lines (**max. 1,000 characters**) and 3-6 keywords **in German and English** should be sent in. They will be published on the website www.holztechnologie.de

as well as a preface to the text and should describe the most important requirements, aims and results of the work.

The **title of the publication in German and English** should be brief and meaningful (**about 40-80 characters**). A *subtitle* is possible.

The *author's name* should be put (first name in full) below it.

A structure (e.g. introduction – investigations – results – conclusions – summary) is necessary.

Subheadings should be numbered acc. to style sheet *holztechnologie.dotx*.

Underlining should be avoided in the continuous text. Only phrases that are to be emphasised can be underlined.

Mathematical **equations** should be written clearly to eliminate mix-ups, e.g. o, O, 0 or 1, l, I. Equations should be continuously numbered on the right side (in round brackets). Symbols and indices should be explained in the script.

Abbreviations should be avoided in the title, as well as in the subheadings, table headings and captions. Abbreviations incomprehensible to readers unfamiliar with the matter should be avoided altogether.

Table headings should be written in both *German* and *English* and mentioned in the text.

Units

Exclusively use valid international units (SI units, ISO 80000).

Figures

Figures should be numbered, captioned in both *English* and *German* and mentioned in the text. Also, figures and captions should be comprehensible when detached from the text.

Files in **tif, jpg, png, ps, eps or pdf format** of min. **300 dpi** (original format, size of the figures in the issue; mostly column width 85 mm) may be used. In the original format of the figures, the min. height of lines should be 0.5 pt, min. font height 2 mm. Magnification instructions have to be included in the drafts. Please label the axes of diagrams and state SI units.

Bibliography

Bibliographical references appear **summarised and and alphabetically arranged at the end of the article**. Citation in the text should include the name of the author(s) and the year of publication. Should there be more than 2 authors, “author1 et al. (year)” can be indicated.

Magazine articles are cited as follows: **all** authors using first name initials (year) title of the article. Title of the magazine year (with non-continuous pagination: issue number): pages. – example:

Wolf H M, Fuchs M, Löwe B (2007) Leichte Platten für Möbel. *holztechnologie* 45 (4): 11-18

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Sachse H M, Bayer M, Hesse B (2004) Glättverfahren mit schneidenlosen Werkzeugen. *Offenlegungsschrift DE 195 18 365 A1*, 28.11.2004

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DIN 1505-2 (1984) Titelangabe von Dokumenten – Zitierregeln

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Scheidung W (2009) Thermisch modifiziertes Rotbuchenholz. <http://www.tmt.ihd-dresden.de/index.php?id=454> Zugriff am 19.03.2009

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We would like to ask to thoroughly check bibliographical references.

Authors' Biographies

Academic degree, first name, surname, course of studies, career (important stations), current function in the company/institute with the complete name of the company/institute and its full address (postal code, registered seat/location, street, number) should be stated in **brief, complete sentences**. In the case of corresponding authors, their e-mail address may additionally be stated.

Survey

The script is presented to experts who will judge whether the article should be recommended for publication or which changes should be made, respectively. Currently, our experts are:

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